

PHASE 2) PREPARATION OF PART FOR PAINTING & PAINT

1. SAND edges as necessary
 2. WASH paintable surfaces and the tape ledge w/ 3M #7447 Scotchbrite pad, TSP or Ting, and warm water
 3. SAND the paintable surfaces w/ 320 wet or dry- at this point the surface should appear to be a dull medium gray color, not shiny or black
 4. CLEAN paintable surfaces with either Dupont 2319S or Sherwin Williams #R7K157 or #R7K158 or equivalent
 5. FILL any slight surface imperfections, if applicable, with "Evercoat" glazing putty & sand smooth
 6. APPLY 3/4" masking tape onto the inside tape ledge area (if applicable)
 7. APPLY Dupont #2322 or Sherwin Williams P6C61 adhesion promoter or equivalent
 8. APPLY basecoat/ clearcoat following the paint manufactures recommendations for painting a flexible polyurethane type material
- NOTE: Some painters prefer, after cleaning the surface, to apply Dupont "Variprime" or equivalent, let dry and scuff with the gray Scotchbrite pad or sand 600, clean and then paint, DO NOT oven bake our parts above 100 degrees F. They should be well supported during this heat cycle to avoid the flexible part from warping.

NOTE: IF YOU ARE NOT INSTALLING BOTH PARTS TOGETHER PLEASE SKIP THIS SECTION

NOTE: YOU MAY DRILL A 7/64 PILOT HOLE FOR ALL #8 SELF TAPPING SCREWS

PHASE 3) Attaching Bumper cover part #11711 to Air Dam part # 11721 (perform in a warm area above 70 degrees)

1. LIFT the hood and prop open.
2. You will need to notch out the top of the Air Dam (fig 1) to attach to the Bumper cover. This is easily done using a file or die grinder.
3. POSITION the Air dam to fit tight up against the front bumper cover and place bracket as shown in Fig 1 and screw together through the aluminum bracket using #8 self tapping screws on both sides. **(Use care to ensure that bumper cover aligns properly with the air dam on the ends.)**
4. Remove the bracket and separate the parts for the rest of the install. Re-attach bracket after both pieces have been installed seperately

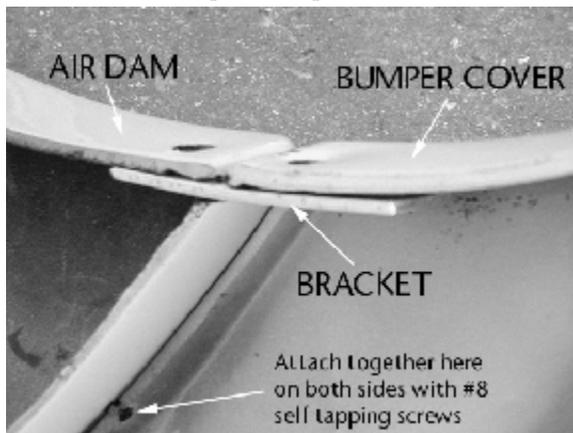


Fig 1



Fig 2

PHASE 4) INSTALLATION OF THE Bumper cover part #11711 (perform in a warm area above 70 degrees)

1. Remove center grill section by carefully pulling it clear of the snap in tabs
2. LIFT the hood and prop open.
3. Locate spot for side support bracket and drill 1/4 mounting hole in Body lip on both sides. Attach brackets as shown in Fig 3
4. POSITION the front bumper cover in its correct position and locate bumper cover over side support bracket.
5. BOLT the sides of the bumper cover to the support bracket using #8 self tapping screws on both sides. **(Use care to ensure that bumper cover aligns properly with hood bonnet closed.)** as shown in Fig 4
6. With the hood open locate mounting points for screws as shown in Fig 5 and Fig 6 and screw bumper cover in place.
7. Close hood carefully and check for clearance during opening and closing



Fig 3



Fig 4

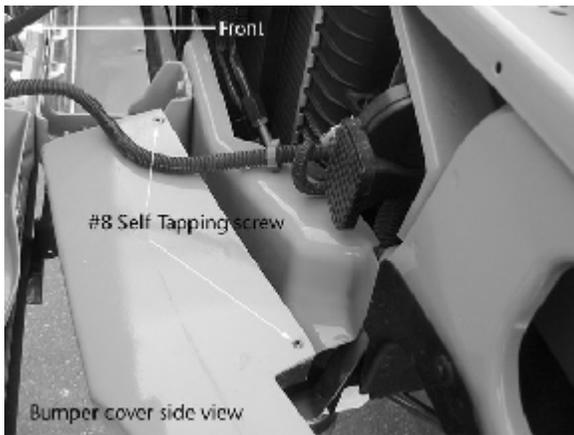


Fig 5

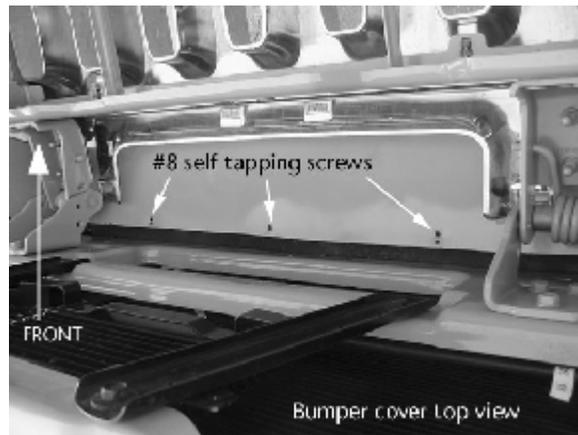


Fig 6

PHASE 5) INSTALLATION OF THE Lower Air Dam #11721 (perform in a warm area above 70 degrees)

1. Place Air dam over top edge of lower bumper
2. LIFT the hood and prop open.
3. Locate spot for lower support bracket and drill 1/4 mounting hole in lower bumper skid plate on both sides. Attach brackets as shown in Fig 7 (two brackets total, one per side)
4. POSITION the Air Dam in its correct position and locate under lower support bracket. Drill Air Dam and attach with supplied hardware to bracket as shown in Fig 7
5. With the hood closed and Air Dam unattached to the Bumper Cover, locate mounting points for screws as shown in Fig 8 and screw Air Dam in place.
7. Close hood carefully and check for clearance during opening and closing
8. Attach Front bumper cover making sure to align all parts to body and/or fender flares.

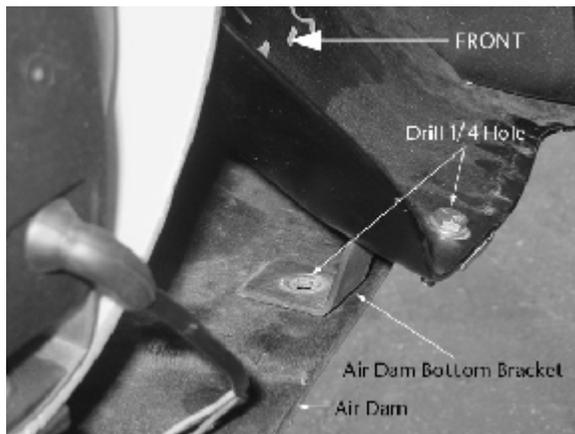


Fig 7

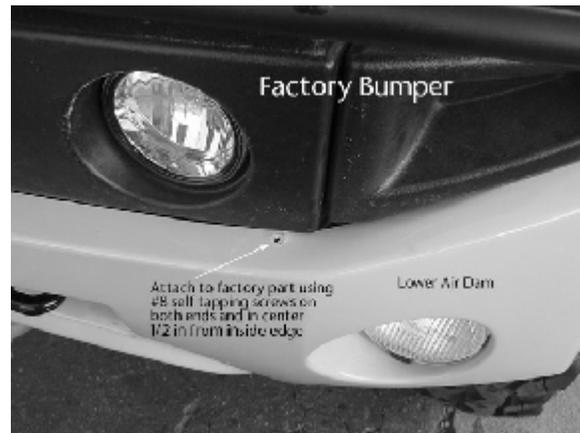


Fig 8

HARDWARE PROVIDED With Front Bumper Cover Part #11711:

- (4) 1/4-20 x 3/4 Buttonhead Stainless Bolts
- (8) 1/4 Stainless Flat Washers
- (4) 1/4 Nylock nuts
- (2) Aluminum Z- Brackets- 1-1/4"
- (5) No. 12 X 1" Pan Head Screw
- (7) #8X3/4 Self Tapping Screws

HARDWARE PROVIDED With Front Air Dam Part #11721:

- (4) 1/4-20 x 3/4 Buttonhead Stainless Bolts
- (8) 1/4 Stainless Flat Washers
- (4) 1/4 Nylock nuts
- (2) Aluminum Z- Brackets 1-3/4"
- (6) No. 12 X 1" Pan Head Screw
- (7) #8X3/4 Self Tapping Screws
- (2) Aluminum flat brackets

DATE: Dec. 2003