



**Part No. 8200 (8201, 02, 03, 04)**  
**Fender Flare Kit (4 pc), 1987-96 YJ**  
**-or-**  
**Part No. 8260 (8261, 62, 63, 64)**  
**Fender Flare KIT (4 PC), 1976-86 CJ7**

**PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING**

We have provided complete instructions and specific hardware, brackets, and fasteners. The list of these items is listed on the last page of the instructions.

--Before starting please verify that they are included with the shipment.

Also, verify that you received the correct part(s). All part numbers are embossed on the inside of the urethane component(s).

**Tools & general materials required:** various hand tools.

**THERE ARE THREE PHASES TO MOST INSTALLATIONS:**

- 1) Removal of factory parts and then TEST FIT the parts
- 2) Preparation of the parts for paint--and painting (optional)
- 3) Installation of the parts

**PHASE 1) REMOVAL & TEST FIT**

**-REMOVAL:** REMOVE the factory fender flares and save all the factory hardware. Remove the side marker light on the YJ and save.

**TEST FIT** the parts to verify excellent fit

**DO NOT PREP, DRILL OR PAINT THE PARTS UNTIL THIS IS DONE.**

**NOTE:** Occasionally, our urethane parts might seem to be slightly distorted upon test fit.

If so, place them in the sun drilled side down (if a warm day) or in a warm area for an hour or more and they should return to their original shape.

**PHASE 2) PREPARATION OF URETHANE PART(S) FOR PAINTING (July, 05):** This process is following an approved Sherwin Williams process and materials. Consult your paint supplier for equivalent materials and / or processes.

**\*\*NOTE:** If the flares are not going to be painted protect them with a good anti UV dressing such as:

303 Protectant [www.303products.com](http://www.303products.com)

**-WASH** the paintable surfaces and the tape ledge w/ heavy duty detergent degreaser i.e...Castrol purple stuff or Palmolive liquid dish soap or red hot and USP90 scuff gel, using a gray scuff pad until the part is dull and then rinse thoroughly.

- SAND across item with 400 grit or finer and check for imperfections and repair as needed.
- RE-WASH with heavy detergent degreaser and USP90 scuff gel or Palmolive liquid dish soap using gray scuff pad to remove any residue. Rinse thoroughly and wipe dry with a lint free towel.
- WIPE item down using SC159 plastic and anti-static cleaner with lint free towel.
- SPRAY item with UPO7227 plastic adhesion promoter.
- SPRAY item with P30 sealer base coat then clear coat.
- DO NOT oven bake our parts above 100 degrees F. They should be well supported during any heat cycle to avoid the flexible part from warping.

**PHASE 3) INSTALLATION OF THE PART(S)** (perform in a warm area above 70 degrees)

For Kit #8200 (YJ Jeep)

- INSTALL the Xenon front fender flares using the factory hardware.
- Note: The rear of our front fender flare is designed to “dovetail” into the factory extension or the factory running board using the factory hardware
- INSTALL the Xenon rear fenders using the factory hardware
  - REINSTALL the side marker light using the #10 phillips screws provided

For Kit #8260 (CJ7 Jeep)

- INSTALL all 4 flares using the factory hardware.

**PART NUMBER(S):**

8200 Jeep YJ Fender Flare Kit

or

8260 Jeep CJ7 Fender Flare Kit

**HARDWARE PROVIDED:**

For Kit #8200: (4)- #10 x 1” Phillips screws

For Kit #8260: No hardware provided

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File: Shared- Doc Folder: Xenon Installation  
Instructions